

**CPJ**

Swirl Diffuser

## Description

The CPJ type diffusers are designed for high ceiling applications. They can be used for supply air.

## Properties

The CPJ type diffusers have adjustable blades. The blades are adjusted to vertical throw for heating, and to horizontal for cooling. If a proportional servomotor is used, it is possible to have continuous adjustments between vertical and horizontal. These diffusers are mostly good for applications in industrial or commercial buildings. Samples for usage are; factories, airports, supermarkets, sports halls, etc. If the diffuser face is installed more than 300 mm below the ceiling, then Coanda effect does not take place and it is possible to have continuous throw angle adjustments between the vertical and the horizontal. However, if the diffuser face is close to the ceiling, then only a vertical or a horizontal throw setting is possible. In cases where the diffuser is apart from the ceiling, and a longer horizontal throw is desired; then a compensator plate is introduced around the diffuser face for some limited horizontal throw enhancement. These diffusers are recommended for use with a supply air temperature difference of (+/-) 10°C. The production range consists of 4 sizes; 425x425, 595x595, 775x775 and 1050x1050 mm.

## Materials

The frame and the blades are manufactured from ETIAL-60 norm aluminium profiles.

## Surface Treatment

The surfaces of the diffusers are first cleaned, then treated with chromating process; after which, are painted electrostatically, with 20% gloss RAL 9010 (white) as standard. Other colours are also available upon request.

## Accessories

### Protection Cage

Manufactured from steel rods for protecting the diffuser from receiving hits in sports halls, the cage is formed as 25x25 mm square mesh.

### Perforated Plate

Used in plenum boxes with top inlet, for equalizing the air flow before the diffuser blades. This plate is made of perforated galvanized steel sheet.

### Compensator Plate

In cases where the diffuser is apart from the ceiling, and a longer horizontal throw is desired; then a compensator plate is introduced around the diffuser face for some limited horizontal throw enhancement. This plate is made from aluminium sheet.

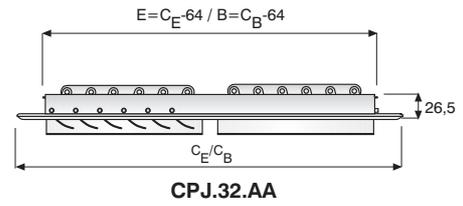
### Plenum Box

The plenum box is used to achieve optimum throw characteristics. It has the inlet either at the top or at one side. Depending on request, a damper can be installed at the inlet, which can be operated internally or externally (has to be specified with the order). The plenum boxes are made from 0.6 mm thick galvanized steel sheets and have 4 hanging brackets on their body. Optionally, a 6 mm thick acoustic foam can be laid inside the plenum box.

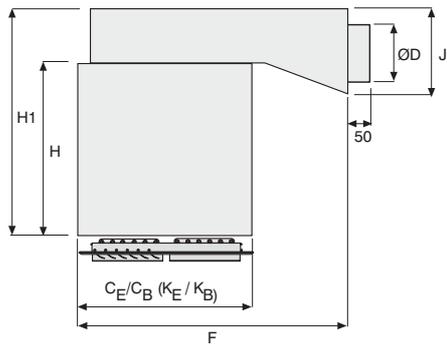
Dimensions

Standard Dimensions (mm)

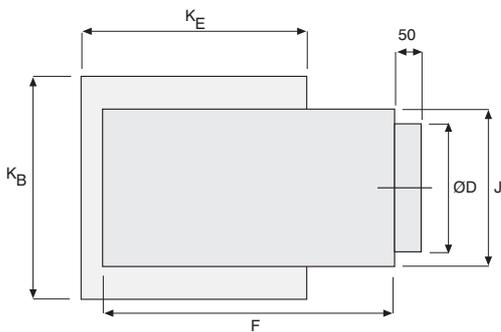
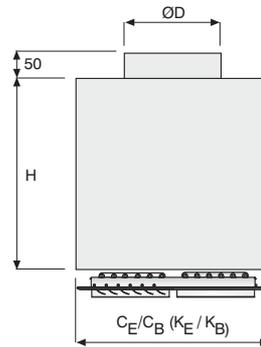
$C_E \times C_B (K_E / K_B)$	H	H1	$\varnothing D$	F	J
425 x 425	500	650	244	550	300
595 x 595	550	750	305	750	350
775 x 775	550	900	446	1150	500
1050 x 1050	600	1050	498	1150	550



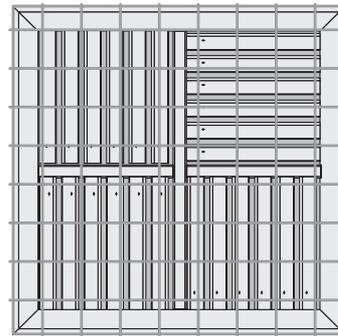
Side inlet



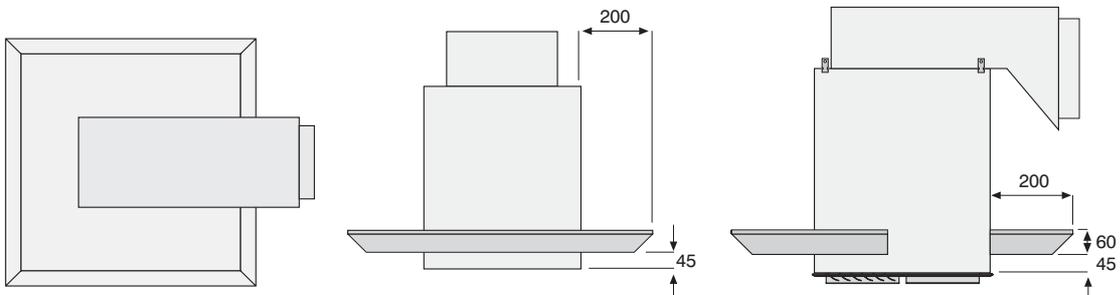
Top inlet



With protection cage

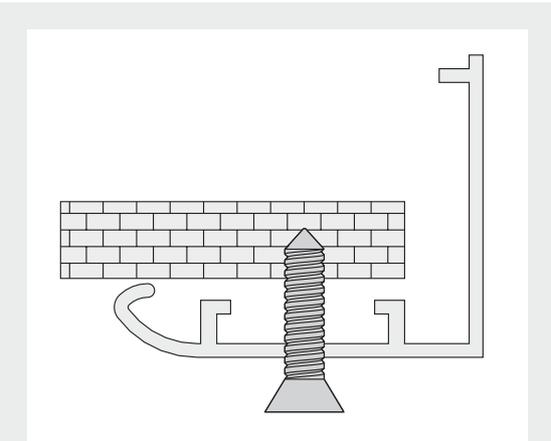


With compensator plate



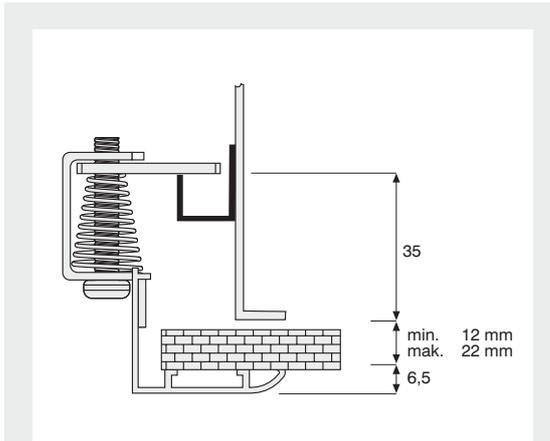
## Installation

With screws



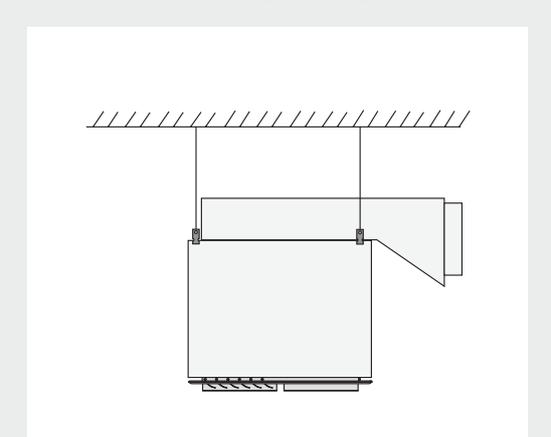
A set of self-drilling screws  $\text{Ø}4,2 \times 38 \text{ mm}$ , painted the same colour, are given with the product.

Concealed fixing



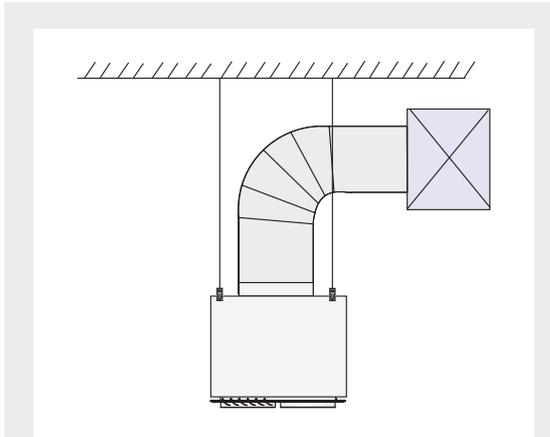
Suitable for ceiling thicknesses of 12-22 mm. For other thicknesses, please contact us.

Plenum Box Installation (Side inlet)



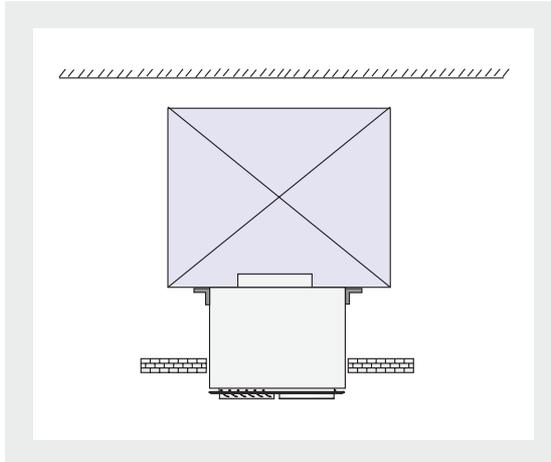
There are 4 hanging brackets on the box as standard

Plenum Box Installation (Top inlet)

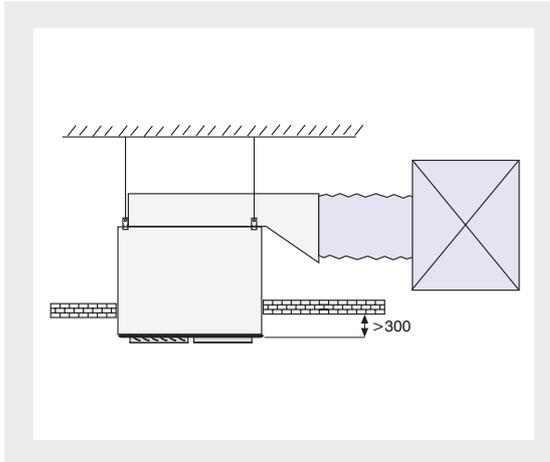


There are 4 hanging brackets on the box as standard

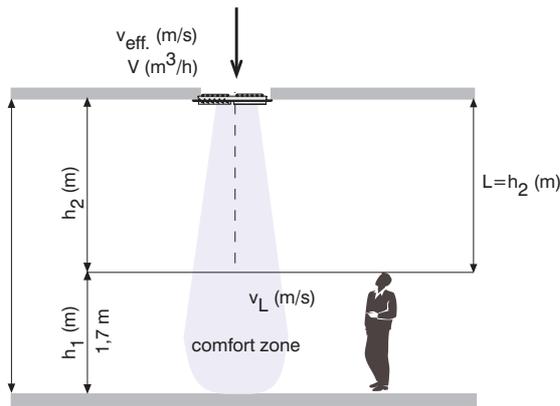
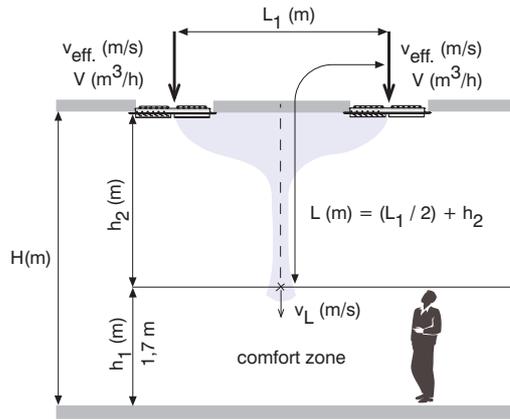
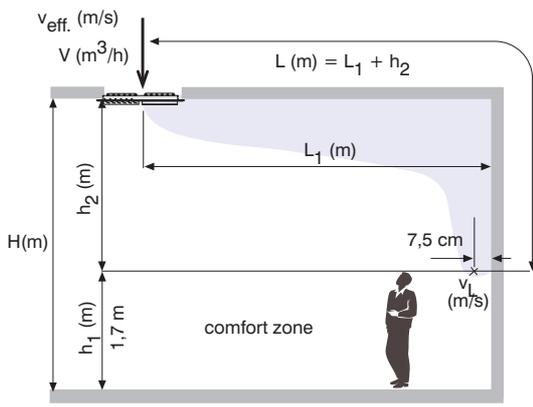
Flush Installation With Ceiling



Apart Installation From Ceiling



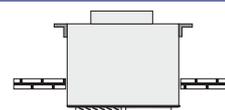
Nomenclature



<b>L<sub>1</sub></b>	Distance between diffuser centres or diffuser centre and wall. (m)
<b>h1</b>	Comfort zone height (m)
<b>h2</b>	Distance between a diffuser and comfort zone (m)
<b>v<sub>efek</sub></b>	Effective outlet velocity (m/s)
<b>v<sub>L</sub></b>	Velocity of core in comfort zone
<b>Δt<sub>0</sub></b>	Difference between supply air and room temperature (°C)
<b>Δt<sub>L</sub></b>	Difference between core and comfort zone temperature (°C)
<b>L</b>	Throw distance (m)
<b>V</b>	Air flow rate (m <sup>3</sup> /h)
<b>H</b>	Room height (m)
<b>S</b>	Sound power level dB(A)

To achieve "Coanda effect", the outlet velocity must be greater than 2m/s. The general comfort conditions require that the sound power level is below 40 dB(A). The height of the comfort zone is taken as 1.70m above the floor. It is important that 0.25 m/s core velocity is not exceeded in this zone.

## Cooling (Apart installation from the ceiling)



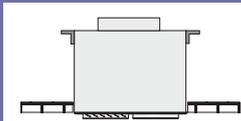
## Top inlet

↓	Dimensions C <sub>E</sub> /C <sub>B</sub> (mm)	Flow Rate V (m <sup>3</sup> /h)	Throw, L (m)		Pressure loss ΔP (Pa)	Sound power level S (dB(A))
			v <sub>L</sub> =0,25 m/s	v <sub>L</sub> =0,10 m/s		
425		550	2,30	5,25	15	34
		775	3,40	7,75	30	44
		1000	4,20	9,80	52	51
		1225	5,20	12,10	75	56
		1450	6,10	14,10	100	61
595		1100	3,05	7,20	16	36
		1550	4,60	11,00	32	45
		2000	5,75	13,60	52	52
		2450	6,90	16,50	80	58
		2900	8,30	19,60	110	63
775		1250	2,70	6,15	7	21
		2200	4,90	11,25	22	37
		3150	7,00	15,75	44	47
		4100	9,20	19,00	74	55
		5050	11,10	23,00	110	60
1050		1400	2,25	5,05	4	<20
		2750	4,05	9,20	14	30
		4100	6,40	14,40	32	41
		5450	8,40	19,30	58	50
		6800	10,50	23,70	85	55

## Side inlet

→	Dimensions C <sub>E</sub> /C <sub>B</sub> (mm)	Flow Rate V (m <sup>3</sup> /h)	Throw, L (m)		Pressure loss ΔP (Pa)	Sound power level S (dB(A))
			v <sub>L</sub> =0,25 m/s	v <sub>L</sub> =0,10 m/s		
425		550	2,30	5,25	21	35
		775	3,40	7,75	44	45
		1000	4,20	9,80	75	52
		1225	5,20	12,10	108	57
		1450	6,10	14,10	150	62
595		1100	3,05	7,20	26	38
		1550	4,60	11,00	52	43
		2000	5,75	13,60	85	55
		2450	6,90	16,50	130	61
		2900	8,30	19,60	180	65
775		1250	2,70	6,15	8	25
		2200	4,90	11,25	25	42
		3150	7,00	15,75	52	52
		4100	9,20	19,00	85	60
		5050	11,10	23,00	130	65
1050		1400	2,25	5,05	6	20
		2750	4,05	9,20	18	26
		4100	6,40	14,40	40	49
		5450	8,40	19,30	72	57
		6800	10,50	23,70	110	63

## Cooling (Flush installation with ceiling)



## Top inlet

↓	Dimensions $C_E/C_B$ (mm)	Flow Rate $V$ (m <sup>3</sup> /h)	Throw, L (m)		Pressure loss $\Delta P$ (Pa)	Sound power level $S$ (dB(A))
			$v_L=0,25$ m/s	$v_L=0,10$ m/s		
425		550	3,20	7,35	15	34
		775	4,70	10,85	30	44
		1000	5,80	13,70	52	51
		1225	7,25	16,90	75	56
		1450	8,50	19,70	100	61
595		1100	4,20	10,00	16	36
		1550	6,40	15,40	32	45
		2000	8,00	19,00	52	52
		2450	9,60	23,10	80	58
		2900	11,60	27,40	110	63
775		1250	3,75	8,55	7	21
		2200	6,80	15,75	22	37
		3150	9,80	22,05	44	47
		4100	12,80	26,60	74	55
		5050	15,50	32,20	110	60
1050		1400	3,15	7,05	4	<20
		2750	5,65	12,80	14	30
		4100	8,90	20,10	32	41
		5450	11,70	27,00	58	50
		6800	14,60	33,10	85	55

## Side inlet

→	Dimensions $C_E/C_B$ (mm)	Flow Rate $V$ (m <sup>3</sup> /h)	Throw, L (m)		Pressure loss $\Delta P$ (Pa)	Sound power level $S$ (dB(A))
			$v_L=0,25$ m/s	$v_L=0,10$ m/s		
425		550	3,20	7,35	21	35
		775	4,70	10,85	44	45
		1000	5,80	13,70	75	52
		1225	7,25	16,90	108	57
		1450	8,50	19,70	150	62
595		1100	4,20	10,00	26	38
		1550	6,40	15,40	52	43
		2000	8,00	19,00	85	55
		2450	9,60	23,10	130	61
		2900	11,60	27,40	180	65
775		1250	3,75	8,55	8	25
		2200	6,80	15,75	25	42
		3150	9,80	22,05	52	52
		4100	12,80	26,60	85	60
		5050	15,50	32,20	130	65
1050		1400	3,15	7,05	6	20
		2750	5,65	12,80	18	26
		4100	8,90	20,10	40	49
		5450	11,70	27,00	72	57
		6800	14,60	33,10	110	63

## Heating, with different throw angles with the horizontal

### 45° Throw with the horizontal

45°	Dimensions (mm)	Flow Rate V (m <sup>3</sup> /h)	Penetration	
			$\Delta t_o = 10^\circ \text{C}$	$\Delta t_o = 15^\circ \text{C}$
425	550	1,50	1,25	
	775	2,00	1,70	
	1000	2,45	2,10	
	1225	3,00	2,50	
	1450	3,40	2,80	
595	1100	1,80	1,45	
	1550	2,35	2,00	
	2000	2,95	2,50	
	2450	3,50	2,90	
	2900	4,00	3,35	
775	1250	1,40	1,20	
	2200	2,30	1,90	
	3150	3,00	2,60	
	4100	3,85	3,20	
	5050	4,55	3,80	
1050	1400	1,00	0,85	
	2750	1,85	1,55	
	4100	2,60	2,18	
	5450	3,25	2,70	
	6800	3,90	3,30	

### 60° Throw with the horizontal

60°	Dimensions (mm)	Flow Rate V (m <sup>3</sup> /h)	Penetration	
			$\Delta t_o = 10^\circ \text{C}$	$\Delta t_o = 15^\circ \text{C}$
425	550	1,80	1,60	
	775	2,60	2,20	
	1000	3,40	2,80	
	1225	4,00	3,50	
	1450	4,90	4,15	
595	1100	2,20	1,85	
	1550	3,15	2,60	
	2000	4,00	3,50	
	2450	5,00	4,20	
	2900	5,95	5,00	
775	1250	1,70	1,40	
	2200	3,00	2,50	
	3150	4,20	3,60	
	4100	5,60	4,75	
	5050	7,00	5,75	
1050	1400	1,15	1,00	
	2750	2,30	1,90	
	4100	3,50	2,90	
	5450	4,65	3,90	
	6800	5,80	4,85	

### 75° Throw with the horizontal

75°	Dimensions (mm)	Flow Rate V (m <sup>3</sup> /h)	Penetration	
			$\Delta t_o = 10^\circ \text{C}$	$\Delta t_o = 15^\circ \text{C}$
425	550	2,20	1,80	
	775	3,20	2,70	
	1000	4,30	3,65	
	1225	5,50	4,60	
	1450	6,60	5,60	
595	1100	2,75	2,30	
	1550	4,00	3,35	
	2000	5,40	4,55	
	2450	6,90	5,85	
	2900	8,30	7,00	
775	1250	2,00	1,70	
	2200	3,80	3,20	
	3150	5,70	4,80	
	4100	7,80	6,55	
	5050	9,75	8,35	
1050	1400	1,30	1,05	
	2750	2,75	2,35	
	4100	4,40	3,65	
	5450	6,00	5,00	
	6800	7,75	6,50	

### 90° Throw with the horizontal

90°	Dimensions (mm)	Flow Rate V (m <sup>3</sup> /h)	Penetration	
			$\Delta t_o = 10^\circ \text{C}$	$\Delta t_o = 15^\circ \text{C}$
425	550	2,50	1,90	
	775	3,80	2,85	
	1000	5,35	4,00	
	1225	6,85	5,00	
	1450	8,25	6,25	
595	1100	3,15	2,35	
	1550	4,90	3,65	
	2000	6,65	5,00	
	2450	8,40	6,40	
	2900	10,65	8,05	
775	1250	2,20	1,65	
	2200	4,35	3,25	
	3150	6,80	5,15	
	4100	9,45	7,05	
	5050	12,00	9,00	
1050	1400	1,40	1,10	
	2750	3,30	2,45	
	4100	5,35	4,00	
	5450	7,50	5,65	
	6800	10,00	7,50	

## Technical Data

Temperature gradients along the throw path are read from the table below, depending on the  $\Delta t_o$ ,  $\Delta t_L$  and throw length values. The temperature of the core at L metres from the diffuser, differs from the room temperature by the value read from the tables. The difference is plus in heating

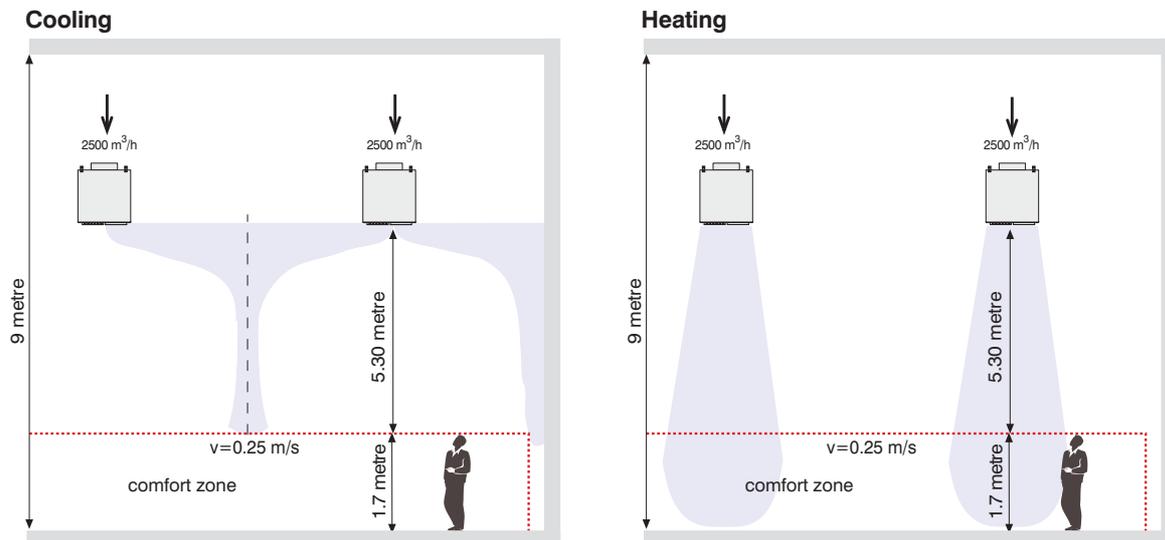
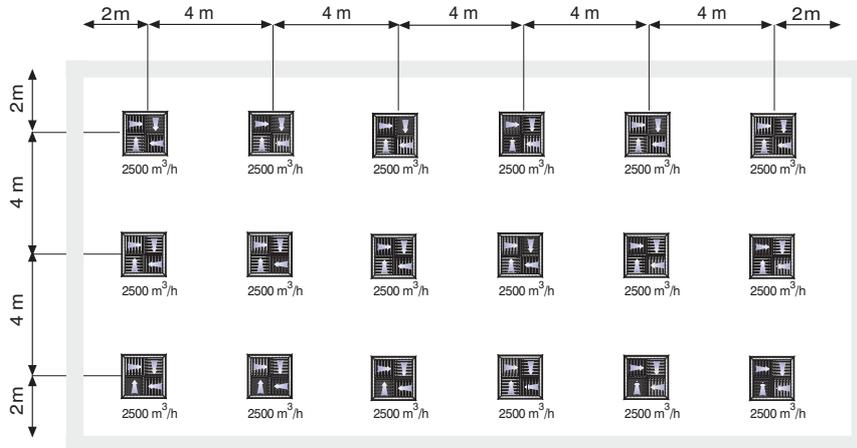
and minus in cooling. The less the difference, the better the comfort conditions.

### Temperature gradients along the throw path

Size $C_E/C_B$ (ØE) mm	Throw (L) m	$\Delta t_L$ (°C) Values					
		$\Delta t_o$ (°C)					
		4	6	8	10	12	14
425	2	0,75	1,13	1,50	1,88	2,26	2,63
	3	0,50	0,76	1,01	1,26	1,51	1,76
	4	0,38	0,56	0,75	0,94	1,13	1,32
	5	0,30	0,45	0,61	0,76	0,91	1,06
	6	0,25	0,38	0,50	0,63	0,75	0,88
	7	0,21	0,31	0,42	0,52	0,63	0,73
	8	0,19	0,28	0,37	0,47	0,56	0,65
595	3	0,75	1,13	1,50	1,88	2,26	2,63
	4	0,57	0,85	1,14	1,42	1,70	1,99
	5	0,45	0,68	0,90	1,13	1,36	1,58
	6	0,37	0,56	0,75	0,93	1,12	1,31
	7	0,32	0,48	0,64	0,80	0,96	1,12
	8	0,28	0,42	0,56	0,70	0,84	0,98
	9	0,25	0,37	0,50	0,62	0,75	0,87
	10	0,22	0,33	0,44	0,56	0,67	0,78
	11	0,20	0,30	0,40	0,50	0,60	0,70
	12	0,19	0,28	0,37	0,47	0,56	0,65
775	3	1,00	1,50	2,00	2,50	3,00	3,50
	4	0,76	1,13	1,51	1,89	2,27	2,65
	5	0,60	0,90	1,20	1,50	1,80	2,10
	6	0,50	0,76	1,01	1,26	1,51	1,76
	7	0,43	0,64	0,86	1,07	1,28	1,50
	8	0,37	0,56	0,75	0,94	1,12	1,31
	10	0,30	0,44	0,59	0,74	0,89	1,04
	12	0,25	0,37	0,50	0,62	0,74	0,87
	14	0,21	0,32	0,43	0,54	0,64	0,75
	16	0,18	0,27	0,37	0,46	0,55	0,64
1050	3	3,46	5,19	6,92	8,65	10,38	12,11
	4	2,55	3,82	5,10	6,37	7,64	8,92
	5	2,05	3,07	4,10	5,12	6,14	7,17
	6	1,68	2,51	3,35	4,19	5,03	5,87
	8	1,25	1,87	2,50	3,12	3,74	4,37
	10	1,00	1,49	1,99	2,49	2,99	3,49
	12	0,83	1,24	1,66	2,07	2,48	2,90
	14	0,70	1,06	1,41	1,76	2,11	2,46
	18	0,55	0,83	1,10	1,38	1,66	1,93
	22	0,44	0,66	0,88	1,10	1,32	1,54

**Example:**

Air at  $45000 \text{ m}^3/\text{h}$ , is to be supplied into a room with dimensions  $24 \times 12 \text{ m}$ , and a height of  $9 \text{ m}$ . The diffusers are to be installed  $7 \text{ m}$  above the floor. The supply air is  $8^\circ\text{C}$  below room temperature for cooling, and  $12^\circ\text{C}$  above it for heating. 18 diffusers will be used. Determine diffuser spacings so that the core velocity in comfort zone is below  $0.25 \text{ m/s}$ .

**Solution:**

- 1) Diffusers are placed on the ceiling plan symmetrically.
- 2) Air flow rate per diffuser is calculated as  $45000 / 18 = 2500 \text{ m}^3/\text{h}$ .
- 3) Calculation of path length to the comfort zone:  
Minimum distance:  $L = 5.30 + 2.00 = 7.30 \text{ m}$
- 4) From the tables on page 6; the most suitable size is found as  $595 \times 595 \text{ mm}$ ; for  $2500 \text{ m}^3/\text{h}$  and  $7.30 \text{ m}$  throw.
- 5) From the same table with interpolation, pressure loss is read as  $80 \text{ Pa}$  and sound power level as  $58 \text{ dB(A)}$ .
- 6) From the table on page 9; for  $595 \times 595 \text{ mm}$  size,  $\Delta t_o = 8^\circ\text{C}$ , and  $7.30 \text{ m}$  throw,  $\Delta t_L$  is found by interpolation as  $0.61^\circ\text{C}$ .
- 7) From the table on page 8, the vertical throw (penetration) is found to be  $7.8 \text{ m}$ .
- 8) From the table on page 9; for  $595 \times 595 \text{ mm}$  size,  $\Delta t_o = 12^\circ\text{C}$ , and  $7.80 \text{ m}$  throw,  $\Delta t_L$  is found by interpolation as  $0.96^\circ\text{C}$ .

## Specification Text

Air diffuser to distribute supply air from the ceiling, with a spiral motion given by adjustable blades. The diffuser will be manufactured from ETIAL-60 norm Aluminium profiles, and after chromating process, it will be painted to ordered request with electrostatic powder paint and a minimum thickness of 60µ. Optionally, the blades will be operated by a servomotor. The plenum box will be manufactured from 0.6 mm galvanized steel sheets by seams. There will be 4 hanging rackets on the box.

Also, optionally, 6-mm thick acoustic foam (according to BS 476 Part 6 & 7 Class 0) will be installed inside the plenum box. For top inlet conditions, a perforated and galvanized steel plate will be installed in the plenum box.

## Order Code

<b>Model</b>		<b>CPJ.32.AA.10-425-9010</b>	
<b>Frame</b>	32 mm	$C_E/C_B$ (mm) Refer to pages 3	Indicate RAL colour code
<b>Accessories</b>	AA .Without accessories KA .With motor bracket and without protection cage MA .With motor and without protection cage AK .Without motor and with protection cage KK .Without motor bracket and protection cage MK .With motor and protection cage		
<b>Installation</b>	00...Without screw holes 10...With screw holes 30...Concealed fixing	<b>Standard Dimensions</b>	<b>Colour code</b>

## Plenum Box Installation Order Code

<b>Model (Top inlet)</b>		<b>PLA.10.S B.1 1-425 x 500 x 244 x 1</b>	
<b>Model (Side inlet)</b>		<b>PLC</b>	
<b>Installation</b>	10...With screws 30...Concealed fixing	Please indicate if special dimensions are requested $K_E / K_B \times H \times \text{ØD (mm)} \times s$ (no.of inlet spigots)	
<b>Box Inlet</b>	S ....Side inlet T.....Top inlet		
<b>Spigot Damper</b>	A ....Without damper B ....Externally operated C ....Internally operated		
<b>Perforated Rectifier Plate</b>	0.....Without plate 1.....With plate		
<b>Insulation</b>	0.....Without insulation 1.....With acoustic insulation		

C

CPJ

Swirl Diffuser

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